The Casting Specialists

Phone: 570-925-6711

AUSTEMPERED DUCTILE IRON (ADI)

FOUNDRY, INC.

ADI offers the design engineer a remarkable combination of strength, toughness, and wear resistance, with high elongation characteristics. Our ADI can be substituted for steel forgings and castings in many applications, with no loss of performance. The following grades and typical properties are in accordance with ASTM A897.

| Grade | Tensile* Strength (KSI) | Yield* Strength (KSI) | Elongation* | Typical Impact Energy (FT-LBS) | Typical Brinell Hardness |
|-------|-------------------------|-----------------------|-------------|---|--------------------------|
| 0 | 110 | 70 | 11 | 80 | 241-302 |
| 1 | 130 | 90 | 9 | 75 | 269-341 |
| 2 | 150 | 110 | 7 | 60 | 302-375 |
| 3 | 175 | 125 | 4 | 45 | 341-444 |
| 4 | 200 | 155 | 2 | 25 | 388-477 |
| 5 | 230 | 185 | 1 | 15 | 402-512 |